Preparation of Conjugated Gels of Regioregular HT Sexi(3-n-octylthiophene) and Related Star Molecules

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We present new kinds of conducting gels of octylthiophene. Contrary to the gels previously obtained in our laboratory, they present two "high" gelation thresholds (i.e., related to high crosslink ratios). Consequently, systems close to the gelation threshold can be prepared with accuracy. Furthermore, they are calibrated and regioregular: The length and the regioregularity of the chain segments between adjacent cross-links are fully controlled. They are prepared by chemical polycondensation of monodisperse regioregular [(head-to-tail (HT)] oligo(octylthiophene)s with tribromobenzene. For the preparation of these gels, two kinds of regioregular oligomers are synthesized: linear (from dimer to hexamer) and "star" oligo-(octylthiophene)s. The two star oligomers are made of a benzene ring trisubstituted in meta positions by a regioregular (HT) segment of respectively six (E6) and twelve (E12) octylthiophenes. The structural properties of the oligomers are studied by ¹H and ¹³C NMR spectroscopy; information concerning their conformation is reported. The optical properties (UV-vis absorption and fluorescence) of the star oligomers are compared with that of the linear oligomers. A linear evolution of the energy of the fluorescence transitions of the linear regioregular oligo(octylthiophene)s with the reverse of thiophene number is demonstrated for the first time. The Stille coupling chosen to prepare the gels from the oligomers is studied to determine the experimental conditions allowing both the good solubility of large clusters formed during the gel preparation and the good yield of the coupling reaction. A first series of 14 networks is reported. It is characterized by two gelation thresholds that are very high, as expected, but very close one from another. A strategy is proposed to increase the distance between the two gelation thresholds in the coming series.

Introduction

Recently a new class of conducting systems has emerged: conducting gels. They have immediately attracted a great deal of scientific interest¹⁻⁸ for several reasons: (a) They present an unusual combination of

properties: the specific gel deformation properties (swelling, high elasticity) and the transport properties of the conducting polymers; (b) the interplay between electronic energy and conformational entropy may lead to coupled effects including elasticity, swelling, and conductivity. Therefore, these systems are expected to present an electromechanical responsive behavior (a small variation of conductivity may result in a large deformation of the system and vice versa); (c) they may be very interesting for the study of the fundamental processes of conductivity in polymeric systems: in the swollen state, the chains are well separated one from another, contrary to what happens in "classical" onedimensional conducting polymers in the solid state. In this case the electronic transport must follow the paths of the network. Therefore the conductivity is expected to depend directly on the statistical structure, and its law of variation with the structurally relevant variable should reflect the state of gelation.⁹

A polymer gel is a three-dimensional macromolecular network made of chain segments connected by crosslinks. Such systems are complex because their structure

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Scheme 1. A and B Are Chemical Functions: (a) Schematic Way of Preparation of Gels G1 to G4 and (b) Preparation of Each Series G*i* of Gels $(1 \le i \le 4)$ by Reaction of Cross-Link ^{*i*}M₂ with M₁



For each series, $0.003 \le R \le 0.15$; the arrow \cap indicates that the molecule can react with itself; the arrow \leftrightarrow indicates the reaction between M_1 and M_2 .

depends on their conditions of preparation. Most of the conducting gels reported in the literature have been obtained from the uncontrolled gelation of classical linear conducting polymers solutions.^{2,3a,4} That is the reason the nature and the density of the cross-links are not determined. To our knowledge, only few well-defined gels prepared from well-defined small molecules have been reported until now: they are either not fully conjugated⁵ or cannot be doped or swollen⁶ or have not been extensively studied.^{7,8} Furthermore, their statistical structures have not been explored.

We already reported the preparation of four series G1, G2, G3 and G4 of well-defined conducting gels of poly-(3-n-octylthiophene) prepared from well-characterized small molecules (monomers). They were obtained by oxidative copolymerization of a bifunctional monomer (M₁) with four different cross-links (¹M₂, ²M₂, ³M₂, and ⁴M₂) that were either tri- or hexafunctional¹⁰ (Scheme 1a). We stress the fact that in this case each monomer M_1 or ${}^{i}M_2$ ($1 \le i \le 4$) could react both with itself and with the other one. Each series was related to a specific cross-link (${}^{i}M_{2}$, $1 \leq i \leq 4$). The bifunctional monomer M₁ was the 3-n-octylthiophene. The cross-links were four different trithienyl benzenes we prepared and characterized^{10a} (see Scheme 1b). Each gel of a series corresponded to a specific value of the cross-link ratio *r* defined as:

$$r = (f_{iM_2} \times n_{iM}) / (f_{iM_1} \times n_{iM}) \tag{1}$$

where f_{M_j} is the functionality of the molecule ${}^{i}M_{j}$ and n_{M_j} the number of moles of ${}^{i}M_{j}$. The statistical structure of these networks was explored.¹¹ The evolution of their specific properties (such as gel fraction, swelling ratio,

proton NMR relaxation rate) described master curves as a function of the relevant structural variable that was determined. This variable could be directly related to the distance to the threshold predicted within the mean field theory using the analogy between the sol gel transition and the percolation model. In the systems prepared by this route, the gelation point was related to a very low ratio r ($r \le 0.003$), the length of the poly-(octylthiophene) chain segment between two adjacent potential cross-links was only known in the average and their regioregularity was uncontrolled. This latter structural parameter has to be taken into account because the steric hindrance due to the alkyl chains may have a dramatic effect on the conductivity.¹² The transport properties,¹³ the diffusion properties,¹⁴ and the NMR relaxation properties¹¹ of these gels were reported.

The gels we now plan to obtain are prepared by the chemical polycondensation of a trifunctional cross-link M_2 with either a bifunctional monomer 1M_1 (series CG1) or trifunctional monomers ${}^{2}M_{1}$ and ${}^{3}M_{1}$ (respectively corresponding to the series CG2 and CG3) (see Scheme 2a). We stress the fact that the condensation exclusively occurs between the monomer and the cross-link. The cross-link M₂ is a 1,3,5-trifunctionalized benzene (see Scheme 2b). The bifunctional monomer ¹M₁ of the series CG1 is the monodisperse regioregular head-to-tail (HT) hexa(octylthiophene) (L6). The trifunctional monomers of the series CG2 and CG3 (respectively ${}^{2}M_{1}$ and ${}^{3}M_{1}$) are star molecules made of a benzene ring substituted in 1.3.5 positions by respectively three HT regionegular hexa(octylthiophene)s(E6) and three HT regioregular dodeca(octylthiophene)s (M12). The monomers ${}^{1}M_{1}(L6)$, ${}^{2}M_{1}$ (E6), and ${}^{3}M_{1}$ (E12) are presented on Scheme 2b. These new gels of poly(octylthiophene) present several significant differences with the gels previously obtained (G1 to G4): (a) Two gelation thresholds are expected that are respectively related to either an excess of the cross-links M_2 or of the monomers ${}^{i}M_1$; (b) the gelation points are expected to be related to higher *r* values than those of the gels obtained by oxidative copolymerization. This may be of great interest to get systems close to the gelation thresholds with accuracy (c) the length and the regioregularity of the poly(octylthiophene) segment between two adjacent potential cross-links are fully controlled.

The first part of this paper is devoted to the synthesis of the kit of elementary units (${}^{1}M_{1} = \mathbf{L6}$, ${}^{2}M_{1} = \mathbf{E6}$, and ${}^{3}M_{1} = \mathbf{E12}$) and to the preparation of the first series of gels (CG1). We report an improved step-by-step preparation of the linear oligo(octylthiophene)s **Ln** ranging from the dimer **L2** to the hexamer¹⁵ **L6**. We also report

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Arrow \Leftrightarrow indicates the reaction between M₂ and ${}^{i}M_{1}$.

the study of the Stille coupling used to prepare gels from the starting units ${}^{\prime}M_1$ and M_2 . The experimental conditions allowing both the good solubility of large clusters formed during the gel preparation and the good yield of the reaction are determined on the basis of this study. The second part of this paper deals with the study of structural and optical properties of the elementary units. The properties of the star oligomers are compared with that of the linear oligomers.

Results and Discussion

All the molecules synthesized in this work are numbered according to Schemes 3 and 6.

Preparation of Linear Oligomers L2a to L6a and L6 (¹**M**₁**).** A full control of the regioregularity of **L6** (¹**M**₁**:** 3,4',4",4"",4"",4""'-sexioctyl-2,2':5',2":5"-2"":3"',2"": 5""-2""'-sexithiophene) required a step-by-step synthesis from the monomer to the hexamer. The synthesis was performed according to the procedure published by one of us.¹⁵ Each step consisted of a Suzuki coupling reaction¹⁶ between the boron-functionalized 3-octyl-thiophene and the iodinated and chlorinated oligomer of *n* octylthiophenes ($1 \le n \le 5$) obtained at the previous step (Scheme 4). In the present work, efforts were directed toward the optimization of the synthetic procedure by avoiding as much as possible the homocoupling side reaction of the boronate. The byproduct

Scheme 3. Linear and Star-Shaped Molecules Synthesized: Description and Nomenclature



Scheme 4. Synthesis of the Linear Oligomers L2A-L6A ($0 \le n \le 5$)



(a) 1,2-Dimethoxyethane, Pd(PPh₃)₃, aq. NaHCO₃, reflux; (b) chloroform/acetic acid 50/50 vol., I₂, Hg(Oac)₂.

resulting from the homocoupling of the boronate was formed up to 10% with respect to the expected oligomer, according to HPLC. The yield with regard to the iodinated oligomer before purification was not affected because the boronate was present in a large excess (20% with respect to the iodinated oligomer). But this yield was affected after purification when the expected oligomer and the homocoupling product were difficult to separate. This was mainly true in the case of the dimer L2a. It was then important to decrease the homocoupling reaction yield to increase the yield in L2a after purification and consequently the final yield in L6a. This homocoupling reaction was mainly due to the presence of oxygen¹⁷ in the reaction mixture and to partial oxidation of the commercial catalyst Pd(PPh₃)₄ before use. By using freshly prepared catalyst¹⁸ Pd- $(PPh_3)_3$ in a thoroughly degassed mixture, the yield of the coupling step (L1a \rightarrow L2a) was increased from 80 to 95%. In the same time, the amount of the homocoupling product was decreased from 10 to 4% with respect to L2a. It was not possible to decrease the amount of the homocoupling product beyond 4%. One reason could be that a complete degassing was difficult to achieve because the reaction was performed on a large scale. Using this optimized procedure, 8 g of the hexamer L6a were prepared in 30% yield (with respect

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to the 3-octylthiophene) after 11 steps. The molecule **L6** was obtained in a quantitative yield after dehalogenation of **L6a** with tributyltin hydride (Scheme 7).

Study of the Coupling Reaction for Preparation of CG1 Series of Gels. The preparation of the CG1 gels series required to couple the B reactive functions of the cross-link M₂ (1,3,5 trisubstituted benzene) with the A reactive functions of the monomer ${}^{1}M_{1}$ (**L6**, see Scheme 2b). Two gelation thresholds were expected that corresponded respectively to an excess of monomers and of cross-links. The location of the gelation points were known to be directly related to the branching coefficient¹⁹ α (probability for a cross-link to be connected to another one via **L6**). This coefficient α is a function of the average probabilities p_A and p_B for the functions A and B to react, $(p_A = rp_B)$. The values of *r* corresponding to the two gelation thresholds (r_{c1} and r_{c2}) were roughly predicted within the mean field theory using the analogy between the sol-gel transition and the percolation model. The predicted values were $r_{c1} = 0.5/$ $2p_{\rm A}^2$ and $r_{\rm c2} = 2p_{\rm B}^2$: they were respectively equal to 0.5 and 2 if p_A or p_B were equal to 1 and became dramatically close one from another when p_A or p_B decreased. On one hand, the location of the gelation points at high r values was of interest because it allowed networks to get close to it with accuracy, but on the other hand, the distance between the two gelation points had to be large enough to allow gels of various structures related to various r values. Therefore, it was necessary to determine the experimental conditions that allowed p_A and $p_{\rm B}$ to be as high as possible. In other terms, the yield of the coupling reaction between ${}^{1}M_{1}$ and M_{2} had to be as high as possible. That is the reason we had to choose a well-adapted coupling reaction and then to study the influence of the various experimental parameters on its vield.

First of all, we decided to rule out the Suzuki coupling for two reasons: (a) We observed during the preparation of **L6a** that the boronate function was not very stable; (b) before the emergence of the insoluble part (the gel) from the soluble part (the sol), the size of the finite clusters of the sol was known to increase dramatically. To obtain gels as homogeneous as possible, these finite clusters of great size had to be as well solvated as possible. Therefore, the reaction had to be performed at high temperature in an apolar solvent that was not compatible with the Suzuki reaction, which had to be carried out preferably in a mixture of water and organic solvent. The Stille coupling reaction²⁰ was chosen because the tin function was more stable than the boronate one and because it could be performed in an apolar solvent. Finally, the 1,3,5-tribromobenzene was chosen as M₂. The coupling reaction being chosen, we now had to optimize its yield. The three reactive functions B of M₂ were, at least at the beginning of the reaction, equivalent. It was not the case for the two reactive functions A of L6 because the octyl chains induced a steric hindrance. In the literature,^{21a} the steric hindrance was reported to be unfavorable to the





(a) THF, BuLi, $(CH_3)_3SnCl$; (b) toluene, Pd(PPh₃)₃, reflux; (c) ethyl acetate, Pd/C, Triethylamine, H₂ 50 Atm; (d) THF, Mg, $(CH_3)_3SnCl$; (e) THF, Mg, $(n-C_4H_9)_3SnCl$; (f) see Table 1 for the reaction conditions.

Stille reaction because it induces an alkyl transfer from the tin derivative. Therefore, we decided to optimize the less favorable reaction (involving the Y position, Scheme 3) before testing the selected experimental conditions for the most favorable reaction (involving the X position). Because of their ease of synthesis, metalated derivatives of 3-n-octylthiophenes were chosen as model compounds. The tin derivative L1c was obtained from L1a in a quantitative yield by lithiation of the 5 position followed by quenching with trimethyltin chloride (Scheme 5). L1b was allowed to react with magnesium turnings, yielding the thienyl Grignard reagent, which was quenched with trimethyltin chloride or tributyltin chloride to give respectively the tin derivatives L1d or L1e. After purification, L1d and L1e were contaminated with approximately 7% of 3-n-octylthiophene [according to gas chromatography (GC)]. L1d and L1e were used without any further purification because the 3-n-octylthiophene was unreactive toward 1,3,5-tribromobenzene under Stille coupling reaction conditions.

The reactivity of the two metalated 3-n-octylthiophenes toward 1,3,5-tribromobenzene was then studied. The results are summarized in Table 1. The course of all the coupling reactions was monitored by HPLC. First of all the tributyltin derivative L1e (less toxic than the trimethyltin derivative L1d) was allowed to react with tribromobenzene in the presence of the catalyst Pd-(PPh₃)₃, which was used for the synthesis of L6a (Scheme 5 and Table 1, entry 1). The reaction stopped before completion: the intermediates E'1.1 and E'1.2 (Scheme 6) were detected in addition to the expected star molecule E'1. Moreover, the reaction gave a complex mixture of byproducts, which were not analyzed. The tin derivative **L1d** with methyl substituants was then allowed to react in the same conditions with tribromobenzene (Table 1, entry 2). After 65h, E'1 was obtained in 60% yield without any trace of the intermediate compounds E'1.1 and E'1.2. However, two impurities were detected and analyzed. The major one E'1.2 g (80% with respect to the second impurity according to HPLC) (Scheme 6) resulted from a transfer of the methyl instead of the thienyl during the transmetalation step of the Stille coupling reaction. This side reaction has already been described in the literature.²²

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Table 1. Influence of Some Parameters on Yie	d of the Stille Coupl	ing Reaction Yielding E'1
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entry	tin derivative	catalyst	solvent	Т	reaction time ^a	byproducts ^{b}	isolated yield
1	L1e	Pd(PPh ₃) ₃	toluene	110 °C	65 h	С	d
2	L1d	Pd(PPh ₃) ₃	toluene	110 °C	65 h	12%	60%
3	L1d	Pd(PPh ₃) ₃	<i>p</i> -xylene	120 °C	20 h	18%	53%
4	L1d	Pd(PPh ₃) ₃	<i>p</i> -xylene	134 °C	20 h	32%	40%
5	L1d	Pd(PPh ₃) ₂ Cl ₂	toluene	110 °C	24 h	6%	75%
6	L1d	Pd(AsPh ₃) ₄	toluene	110 °C	0.2 h	С	d
7	L1d	Pd[P(2-furyl) ₃] ₄	toluene	110 °C	60 h	С	d
8	L1d	Pd(PPh ₃) ₂ Cl ₂ /CuI	<i>p</i> -xylene	120 °C	1 h	10%	63%
9	L1d	Pd(PPh ₃) ₂ Cl ₂	DMF	120 °C	0.75 h	2%	84%
10	L1d	Pd(PPh ₃) ₂ Cl ₂	DMF/toluene	118 °C	3 h	4%	78%
			(15/85)				
11	L1d	Pd(PPh ₃) ₂ Cl ₂	DMF/toluene	126 °C	1 h	4%	78%
			(50/50)				
12	L1d	Pd(PPh ₃) ₂ Cl ₂ /CuI	DMF	120 °C	0.02 h	5%	78%

^a The reaction was considered complete when no more reaction occurred according to HPLC; long reaction times (>12 h) are overestimated. ^b Calculated with respect to E'1 (according to HPLC). ^c Other byproducts were detected (see text). ^d Intermediates E'1.1 or E'1.2 were detected in a large amount and the reaction mixture was not purified.

Scheme 6. Intermediate Molecules and Byproducts: Description and Nomenclature



The second byproduct E'1.2h resulted from a phosphorusto-palladium aryl transfer. This side reaction has likewise been reported.^{23,24} However, the low yield could not only be explained by the formation of these two byproducts. Other minor byproducts were probably present but could not be separated by HPLC. Nevertheless we chose the trimethyltin derivative **L1d** because its reactivity toward tribromobenzene was higher than the reactivity of the tributyltin derivative L1e. Then our efforts were focused in increasing the yield in E'1 and therefore in decreasing the yield of the main side reaction, the methyl transfer. First, the influence of the temperature was studied, while keeping the polarity of the solvent and the catalyst Pd(PPh₃)₃ constant. The entries 3 and 4 of Table 1 show that an increase of the temperature resulted in a lower yield for E'1 and promoted the methyl transfer reaction. Nevertheless, decreasing the temperature below 110 °C should affect the homogeneity of the gels (see below). Therefore, temperatures of about 110 °C and 120 °C appeared realistic. The catalyst was the second parameter studied, the temperature (110 °C) and the solvent (toluene) being constant. The use of Pd(PPh₃)₂Cl₂ instead of Pd(PPh₃)₃ (Table 1, entry 5) resulted in an increase of the rate of the main reaction as expected and also in an increase of the yield. It had been observed²³ that the catalytic species was $Pd(PPh_3)_2$. In our case, this catalytic species should result from the reduction of 1 equiv of Pd(PPh₃)₂Cl₂ at the beginning of the reaction while homocoupling 2 equiv of the tin derivative L1d. Actually, this mechanism seemed to

occur here because the product resulting from the homocoupling of **L1d** was detected in the expected amount. Other possible ligands for the palladium had been reported in the literature,²⁵ such as triphenyl arsine and tri-2-furyl phosphine. They were known to accelerate the reaction rate. We were interested in studying their effect on the methyl transfer in our experimental conditions. However, the catalyst Pd-(AsPPh₃)₄ decomposed rapidly in refluxing toluene before the reaction was complete (Table 1, entry 6). In a same manner, the catalyst [Pd(P(2-furyl)₃)₄] decomposed before the end of the reaction after 60 h in refluxing toluene (Table 1, entry 7). In both cases new byproducts were detected in addition to E'1.2 g and **E'1.2h**. As a consequence, these two catalysts were not further studied and the catalyst Pd(PPh₃)₂Cl₂ was chosen. Then we studied the influence of a cocatalyst: copper (I) iodide. The role of this compound was still not completely understood²⁶ but it was reported to be efficient in avoiding the methyl transfer. The reaction was run in *p*-xylene (Table 1, entry 8). The catalyst decomposed just before the end of the reaction because traces of the intermediate E'1.2 were detected. However a significant amount of the methyl transfer product **E'1.2 g** was detected. On the basis of these results, we decided to choose Pd(PPh₃)₂Cl₂ without any cocatalyst. Then we studied the influence of a third parameter: the solvent. Dimethylformamide (DMF) was considered despite its polarity because it often gives good results for Stille coupling reactions. DMF was used at high temperature (120 °C) to solvate the starting product L6 used for the preparation of the gels. The reaction occurred rapidly and led to E'1 in 84% yield (Table 1, entry 9). Other attempts conducted with mixtures of toluene and DMF gave moderate yields between the ones obtained with pure toluene or DMF (Table 1, entries 10 and 11). Finally, the use of copper iodide in DMF resulted in a small decrease in the yield of E'1 (Table 1, entry 12). To summarize, the methyl transfer reaction is the main side reaction and is activated by the temperature; the use of other ligands than triphenylphosphine or cocatalysts as copper iodide did not

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Scheme 7. Synthesis of Star Molecules E6a and E12a and the Series of Gels CG1



(a) THF, LDA, (CH₃)₃SnCl; (b) THF, Bu₃SnH, AIBN; reflux; (c) THF, BuLi, (CH₃)₃SnCl. (d) Toluene, Pd(PPh₃)₃, reflux; (e) ethyl acetate, Pd/C, triethylamine, H₂ 60 atm, 65 °C; (f) chloroform/acetic acid 66/33 vol., I₂, Hg(Oac)₂; (g) toluene, Pd(PPh₃)₂, reflux.

allow us to circumvent this problem in the temperature and solvent conditions used. The best reaction conditions at high temperature, that is, the conditions that allow the decrease of the methyl transfer side reaction, are DMF as solvent and $Pd(PPh_3)_2Cl_2$ as catalyst. However, we chose toluene for the preparation of the gels because it seemed to us that it was the best compromise between the large cluster's solubility and the good yield of the reaction.

These conditions of reaction (indicated in Table 1, entry 5) selected from the study of the coupling in Y position (see Scheme 3), that is, from the study of the preparation of **E'1** from **L1d**, were tested for the coupling on the X position (see Scheme 3); they allowed us to obtain the star molecule **E1a** from **L1c** in 91% yield (Scheme 5). Consequently, they were chosen for the preparation of the gels. **E1a** could then be dechlorinated in a nearly quantitative yield to give **E1** using palladium on charcoal under a high-pressure hydrogen atmosphere (Scheme 5).

Synthesis of Star Molecules E6a and E12a (Re**spectively** ²M₁ and ³M₁). *Synthesis of Star Molecule* E6a (Scheme 7). L6c was obtained in a quantitative way and a pure form after lithiation of the hexamer L6a and quenching with trimethyltin chloride. However, if butyllithium was used (as for the monomer L1c) a lithium-chlorine exchange was observed on L6a. This difference of reactivity between L6a and its monomer could be explained by a difference of charge density on the chlorine in L6a with respect to the one in L1a because of the delocalization along the oligomer. By analogy with this observation, a lithium-chlorine exchange had already been described for tetrachlorinated thiophenes.²⁷ Moreover, an oligomer size effect had already been reported for a protodesylilation reaction.²⁸ The lithium-chlorine exchange was completely circumvented using the less nucleophilic lithium diisopropyl

Table 2. CG1 Series of Gels: Initial Amount (mg) of (a)			
L6; (b) Tribromobenzene; (c) Initial Cross-Link Ratio r			
(as defined in the text); Amount of (d) Sol, (e) Gel at the			
End of the Reaction			

L6f (mg) (a)	C ₆ H ₃ Br ₃ (mg) (b)	<i>r</i> (c)	sol (mg) (d)	gel (mg) (e)
98.5	2.8	0.20	97	0
97.5	9.6	0.70	81	0
98.2	11	0.80	82	0
93.9	11.9	0.90	87.5	0
96.3	12.8	0.95	93.5	0
101.3	14.2	1.00	23	62
109.7	16.2	1.05	89	0
118	18.2	1.10	91	0
103.3	18.9	1.30	90	0
98.3	19.7	1.43	97	0
99.9	21.1	1.50	101	0
110.3	24.8	1.60	102	0
97.4	23.9	1.75	86	0
97.3	30.4	2.22	99	0

amide (LDA). The star molecule **E6a** was then obtained in 80% yield by reacting 3.3 equiv of **L6c** with 1 equiv of 1,3,5-tribromobenzene. The intermediate molecules **E6a.1** and **E6a.2** were obtained after purification when using 1.5 eq. of **L6c**.

Synthesis of Star Molecule **E12a** (Scheme 7). **E6a** was dehalogenated using hydrogen and palladium on charcoal, thus leading to **E6** in a nearly quantitative way. **E6** was functionalized with iodine to give **E6i** in a nearly quantitative yield. **E12a** was obtained in 30% yield by coupling 3.15 equiv of **L6c** with 1 equiv of **E6i**.

Preparation of CG1 Series of Gels (Scheme 7). Bis-stanylated hexamer L6f was prepared quantitatively by treatment of L6 with 2.2 equiv of butyllithium and then quenching with trimethyltin chloride. L6f was then allowed to react with 1,3,5-tribromobenzene in the conditions previously determined (Table 1, entry 5). However, in this case, the freshly prepared²⁹ Pd° catalyst Pd(PPh₃)₂ was used to avoid the homocoupling of L6f. The reaction was carried out without stirring to avoid damage to the gels, which were near the threshold. After 1 day of reaction, an additional amount of phosphine-free catalyst Pd₂(dba)₃ was added.³⁰ After 2 days of reaction, the toluene was removed and the residue was extracted with hot methanol to remove the remaining tin salts before a thorough extraction by chloroform using a Soxhlet apparatus. Experiments with different reticulation ratios r were performed (0.20 \leq *r* \leq 2.22, Table 2). The reticulation ratio *r* which was previously defined (eq 1), was equal in this case to:

$$r = (3 \times n_{\rm bz})/(2 \times n_{\rm L6f}) \tag{2}$$

where n_{bz} and n_{L6f} are respectively the amount (mole) of tribromobenzene (functionality f = 3) and of the hexamer **L6f** (f = 2). For 0.20 < r < 1.00 on the one hand, and 1.00 < r < 2.22 on the other hand, only a soluble phase (the sol) was isolated. For r = 1.00 an insoluble part (the gel) was also isolated with the soluble part. This result showed that the two r_c values r_{c1} and

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Gelation thresholds

Figure 1. Schematic representation of the structure evolution of the systems GC1 as a function of *r*; \bullet filled circles represents the cross-link M₂ and connecting lines the monomer ¹M₁.

 r_{c2} for which we observed gelation thresholds were respectively 0.95 < $r_{c1} \le 1.00$ and $1.00 < r_{c2} \le 1.05$.

As explained in the introduction of this paper, two gelation thresholds were expected in these systems that were respectively related to an excess of the cross-links M_2 or of the monomers 1M_1 (see Figure 1). Actually, we observed two gelation thresholds corresponding respectively to the cross-link ratios r_{c1} and r_{c2} that were very close one from another and approximately equal to 1. The cross-link ratio r = 1 corresponded to the case where, if $p_{\rm a}$ and $p_{\rm b}$ were equal to 1, each A reactive function could react with a B reactive function and vice versa: this cross-link ratio corresponded to the most cross-linked gel. We have shown in paragraph 2 of this chapter that the positions of the two gelation points were dependent on the yield of the coupling reaction between the tribromobenzene (cross-link) and the hexamer **L6f** (see also Figure 1). The case where $r_{c1} = r_{c2}$ = 1 corresponded to $p_{\rm A} = p_{\rm B} = 0.7$ ($p_{\rm A}$ and $p_{\rm B}$ being respectively the probability for the functions A and B to react). With the two observed gelation thresholds corresponding to r values very close to 1, we could conclude that the effective $p_{\rm A}$ and $p_{\rm B}$ were very close to 0.7. That revealed that the effective average yield of the coupling reaction between the tribromobenzene (crosslink) and the hexamer L6f was lower than that predicted on model compounds. Fortunately, this effective yield was high enough to allow us to get one gel: the most cross-linked one. Only a very small decrease in this effective yield should have resulted in getting no gels, whereas only a small increase in the average effective yield of this coupling reaction should have resulted in a distance between r_{c1} and r_{c12} large enough to allow getting a large series of gels (for example $p_A =$ $p_{\rm B} = 0.8$ should lead to $r_{\rm c1} = 0.78$ and $r_{\rm c12} = 1.12$). The preparation of a large series of gels is necessary to study their statistical structure and to determine the variable suitable to predict any statistical state of gelation in these systems. Many physical quantities (the gel fraction, the swelling ratio, the conductivity in the swollen state)¹¹ should be a function of this relevant variable. Therefore the average yield of the coupling reaction has to be more increased and some modifications in the way of preparation will be proposed in the conclusion of this paper for that purpose. Nevertheless, we stress the fact that the 14 sols we have prepared (see Table 2) are very interesting, conducting branched systems, the properties of which will be reported in a next paper.

Characterization of Monomers ${}^{i}M_{1}$ ($1 \le i \le 3$) and Intermediates. ${}^{1}H$ and ${}^{13}C$ NMR Spectroscopy.



Figure 2. ¹H NMR spectra of the molecules (a) L6a, (b) E6a, and (c) E12a recorded respectively in $CDCl_3$, CD_2Cl_2 , and THFd8.

The signals of the octyl chains proton and carbon atoms have already been assigned in the literature.^{15,31}

Concerning the aromatic region, the assignments of the ¹H signals of the molecule **L6** have already been described.¹⁵ In the ¹H and ¹³C NMR spectra of the tinfunctionalized molecules (**L1c**, **L1d**, **L1e**, **L6c**, and **L6f**) we observed couplings between tin (¹¹⁷Sn and ¹¹⁹Sn) and respectively protons and carbons. The values of the coupling constants are reported in the experimental part.

The ¹H NMR spectra of the compounds **E1**, **E1a**, **E'1**, **E'1.1**, and **E'1.2** were in agreement with their structure. The signals of the ¹³C NMR spectra of **E1**, **E1a** and **E'1** were assigned with two-dimensional NMR techniques (¹H-¹³C HMBC and HMQC).

The signals of the ¹H spectrum (Figure 2b) of E6a were assigned on the basis of the assignments of L6a (Figure 2a) and mainly with a two-dimensional ¹H-¹H TROESY experiment (Figure 3). For a mixing time of 0.8s, the proton in a2 showed an intense dipolar interaction with the proton in b4. Increasing the mixing time to 1 s revealed an additional weak dipolar interaction between the protons of the benzene ring and the proton in c3. However, there was no dipolar interaction between the protons in b4 and in c3. This result suggested that the thiophene rings bearing the protons in b4 and in c3 were in an anti conformation. In this conformation the distance between the protons in b4 and in c3 [approximately 6 Å according to Corey-Pauling-Koltun (CPK) models] is too high to observe a dipolar correlation,³² whereas the distance between the protons in c3 and in a6 (around 4 Å according to CPK models)

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Figure 3. ¹H-¹H TROESY spectrum of **E6a** recorded in THFd8 (mixing time of 1 s).

Scheme 8. Distances Measured on a CPK Model of E6A of the (a) Trans Configuration and (b) Cis Configuration



is low enough to observe a correlation (see Scheme 8). This was in agreement with the conformation of oligothiophenes usually reported in the literature.³³ Moreover, the observation of the dipolar interactions of the aromatic protons with the aliphatic protons (α , β , γ protons) allowed us to complete the assignment of the aromatic protons (Figure 3). The intermediates **E6a.1** and **E6a.2** were satisfactorily characterized by ¹H NMR. The ¹³C assignment of **E6a** was performed using the assignment of **L6a** and **E1a** and two-dimensional ¹H-¹³C HMQC and HMBC experiments.

The ¹H and ¹³C assignments of the star molecule **E12a** (see Figure 2c for the ¹H spectrum) were performed according to the ¹H and ¹³C assignments of **E6a**. The ¹H spectrum of **E12a** was preferentially carried out in tetrahydrofuran (THF)-D8 instead of CDCl₃ because the signals of the protons e3–k3 were better resolved.

Electronic Absorption Spectroscopy. The wavelengths (λ_{max}) related to the transitions of absorption of the

Table 3. Wavelength (λ_{max}) Related to Transitions of
Electronic Absorption and Fluorescence in Chloroform
of Linear Oligomers, of Star Oligomers, and of Polymer
[Regioregular HT Poly(octylthiophene)]

- 0 0	0.0	· · ·
compound	absorption λ_{\max} (nm)	fluorescence $\lambda_{\max}(nm)$
L2a	308 ^a	437
L3a	344^{a}	437, 454
L4a	372 ^a	479, 502
L5a	393 ^a	502, 532
L6a	405 ^a (420 ^b)	527, 550
E1a	312	_
E1	300	_
E'1	280	_
E6a.1	418	_
E6a.2	420	_
E6a	422 (475 ^b)	550, 586
E12a	438 (515 ^b)	575, 618
polymer	453	577.626

^{*a*} Already reported in the literature.¹⁵ ^{*b*} In the Solid State.



Figure 4. Absorbance and fluorescence spectra in chloroform of the compounds **L6a** (respectively a and d), **E6a** (respectively b and e), and **E12a** (respectively c and f).

linear oligomers ranging from **L2a** to **L6a** and to various star oligomers are presented in Table 3. The data reported in the literature for the linear chlorinated oligothiophenes¹⁵ and for a regioregular HT polyoctyl-thiophene³⁴ are also presented in Table 3.

The bathochromic shift (i.e., shift toward lower energies) of the absorption resulting in an increase in λ_{max} going from the 3-*n*-octylthiophene (240 nm) to the star molecule **E1a** (312 nm) was expected because of the presence of the benzene ring. The bathochromic shift for the compound **E1a** compared with **E1** could be explained by the auxochromic role (i.e., it induces a shift toward the lower energies) of the chlorine. The hypsochromic shift (i.e., shift toward higher energies) for the compound **E1** could be interpreted as the consequence of an increase of the dihedral angle between the thiophenes and the benzene because of the steric hindrance due to the octyl chains.

A strong bathochromic shift (i.e., increase in λ_{max}) in solution going from **L6a** to **E6a** was also observed and could be partly explained by the electronic delocalization on the benzene ring (see Figure 4). Nevertheless, an increase in λ_{max} from **E6a.1** to **E6a.2** and to the star molecule **E6a** was also observed. This result could be

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interpreted in terms of conjugation between different hexamer substituants via the benzene ring: this should be of great interest to correlate conductivity and topology in swollen gels. Nevertheless, no definitive conclusion could be drawn because both the influence of the bromine and of the sexioctylthiophene had also to be taken into account.

The λ_{max} corresponding to the transition of absorption of the compound **E12a** (see Figure 4) could not be directly compared with the λ_{max} of a related oligothiophene because no oligomer longer than the hexa-(octylthiophene) had been synthesized. However, a linear relationst had been predicted between the energy (E_{max}) of the absorption transition and the reciprocal of the number of thiophenes $n.^{35}$ We already demonstrated for the regioregular HT oligo(3-octylthiophenes) **L2a**– **L6a** the following relation:¹⁵

$$E_{\rm max} = 2.54 + 3.15/n \tag{3}$$

We have shown that this linear relation was no more reliable for the related polymer $(n \rightarrow \infty)$.¹⁵ This was also true for other types of oligothiophenes.^{36–41} As a consequence, it was not surprising that the value predicted with the eq 3 for a regioregular dodecaoctylthiophene (442 nm) was higher than the experimental value obtained for the star molecule **E12a** (438 nm), whereas the dodecaoctylthiophene was conjugated with the benzene ring in **E12a**. Nevertheless, this result allowed us to show that the upper limit of n for which eq 3 was valid was strictly less than 12.

The values of the maximum molar extinction coefficient (ϵ_{max}) of the star molecules **E6a** and **E12a** were consistent with the ϵ_{max} of the linear oligothiophene **L6a**. As a matter of fact, the ϵ_{max} of **E6a** (118 000 mol⁻¹ cm⁻¹) and **E12a** (241 000 mol⁻¹ cm⁻¹) were respectively approximately three times and six times as much as the ϵ_{max} of **L6a** (36 800 mol⁻¹ cm⁻¹).

Contrary to the linear molecules **L2–L5** and the star molecules **E1** and **E'1**, the compounds **L6a**, **E6a**, and **E12a** exhibited good film-forming properties, and it was then possible to record their UV spectra in the solid state (Figure 5). Compared with the spectra in solution, their spectra in the solid state showed vibronic features. The bathochromic shift also observed (Table 3) revealed a more planar structure in the solid state than in solution.

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Figure 5. UV–vis absorption spectra of films cast from a chloroform solution of (a) **L6a**; (b) **E6a**; (c) **E12a**.



Figure 6. Fluorescence spectra recorded in chloroform of the oligomers (a) **L2a**; (b) **L3a**; (c) **L4a**; (d) **L5a**; (e) **L6a**, and (f) of the regioregular HT poly(3-*n*-octyl)thiophene. The scale of the spectra was chosen increasing with increasing the chain length for an easier reading.

Electronic Fluorescence Spectroscopy. The wavelengths (λ_{max}) related to the transitions of fluorescence of the linear oligomers L2a to L6a, of various star oligomers, and of the regioregular HT poly(octylthiophene) are reported in Table 3. The fluorescence spectra of the thiophene oligomers L2a to L6a and of the polymer in solution in chloroform are shown in Figure 6. All these compounds except the dimer L2a showed two distinct vibronic peaks separated by 0.10-0.17 eV and a shoulder at lower energy. The energy separation of the two vibronic peaks was consistent with a C=C stretching mode strongly coupled to the electronic structure.42 The plot of the energy of the two distinct fluorescence peaks of the compounds L3a-L6a versus the reciprocal of the number *n* of thiophenes (Figure 7) could be linearly fitted by:

$$E_1 = 1.88 + 2.85/n \tag{4}$$

$$E_2 = 1.77 + 2.85/n \tag{5}$$

where E_1 and E_2 are respectively the energy (eV) of the

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Figure 7. Energy of absorbance (\blacktriangle and \triangle) and fluorescence (• and O, highest energy band) versus the reciprocal number of thiophenes for the oligomers L2a-L6a, for the regioregular HT poly(3-n-octyl)thiophene (full filled symbols), and for the non substituted oligothiophenes (empty symbols).³⁸

peaks observed at lower (peak 1) and higher (peak 2) wavelength (see Figure 5). Such a linear correlation between the energy of the first and second bands of fluorescence has been reported for unsubstituted oligothiophenes.^{38c} Equation 4 was more reliable because peak 1 was better resolved than peak 2. These equations did not take into account the α -chlorinated HT bithiophene L2a because its energy of luminescence did not fit the linear relations previously detailed. This was attributed to the auxochromic effect of the chlorine. It was in agreement with our previous results because L2a was the only chlorinated oligomer that exhibited a bathochromic shift in absorption compared with its nonchlorinated analogue L2. Concerning the HT polyoctylthiophene, the energy of its fluorescence transitions did not follow the linear eq 4 or 5. The fact that these linear relations were no longer valid for $n \rightarrow \infty$ could be explained in a same way as for absorption spectroscopy: long oligomers and the related polymer can be considered as semirigid chains where kinks delimit short oligomers that are responsible for the energies of absorption or fluorescence observed.¹⁵

The fluorescence spectra obtained for E6a and E12a (Figure 4) were of a shape similar to the ones of the linear oligo(octylthiophene)s. They showed the same resolved vibronic features and a bathochromic shift with respect to the absorption spectra. As expected from the absorption results, the fluorescence λ_{max} of the compound E6a was higher than that of the related oligomer L6a. If the wavelength of the fluorescence transition of the compound E12a (575 nm) was compared with the value predicted from eq 4 for a dodecaoctylthiophene (586 nm), it showed that the linear relation was no longer valid for n = 12 as reported for another type of oligothiophene.⁴³

Difference in Electronic Absorption and Fluorescence *Data.* The Stock shift, which is taken as the magnitude of the difference between the wavelengths of the absorption and emission maxima,44 revealed the expected

change to a more planar state while dissipating energy during the lifetime of the excited state.⁴⁵ Comparing the absorption and fluorescence data of the oligo(octylthiophene)s and of their nonalkylated analogues (Figure 7),^{38c} it was noteworthy that the difference between the energies of absorption and fluorescence transitions was higher for the alkylated oligomers. According to the literature,⁴⁶ this could be attributed to the double effect of the alkyl chains. On one hand, they allow the molecule to be better solvated: the molecule is then twisted and its conjugation lowered, resulting in a hypsochromic shift. On the other hand, the octyl chain has an inductive effect that induces a bathochromic effect. In the ground state, the two phenomena compete but the hypsochromic effect is preponderant. In the excited state, the backbone adopts a planar conformation and the bathochromic effect of the alkyl chains is the only effect observed.

The difference we observed between the structureless absorption spectra and the vibrationally resolved photoluminescence spectra was also attributed to the more planar rigid structure for the excited state.⁴⁷

The Stock shift and the presence of vibronic features only in the fluorescence spectra of E6a and E12a led us to conclude that the two star molecules also exhibit a more rigid planar structure in the excited state.

To treat the chain length dependence of the optical absorption and fluorescence we also applied the linear eq 6⁴⁹ derived on the basis of the free electron gas model of Kuhn.⁵⁰ We used this treatment, which is commonly made for oligoenes, because it is generally accepted that the nature of the oligothiophenes is analogous to that of polyenes,⁴⁸ although oligothiophenes are different from oligoenes in that they are not alternate hydrocarbons because of contributions of sulfur orbitals to the π -electron system.

$$E = V_0 + \left(\frac{h^2}{4m{l_0}^2} - \frac{V_0}{4}\right)\frac{1}{N+0.5}$$
(6)

 V_0 is the amplitude of the sinusoidal potential that corrects the free electron gas model for bond length alternation, N the number of conjugated double bonds, l_0 the length of the unit of conjugation (l_0 = one thiophene + one single bond), h the Planck constant, and m the mass of the electron. The energies of the optical transitions were plotted according to eq 6 as a function 1/N+0.5. They were situated on a straight line. A linear fit gave

$$E_{\text{absorption}}$$
 (eV) = 2.45 +7.43(1/N+0.5) and
 $E_{\text{fluorescence}}$ (eV) = 1.84 + 6.44(1/N+0.5)

We only report the data of fluorescence corresponding to the best-resolved peak. The data related to the other less resolved peak should give the same results.

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The lower value of $V_{0 \text{ fluorescence}}$ (1.84 eV) if compared with $V_{0 \text{ absorption}}$ (2.45 eV) was in good agreement with a more planar rigid structure in the excited state (increase in the quinoid character^{45,48}) than in the ground state. The slopes respectively equal to 7.43 and 6.44 yielded respectively the lengths of the conjugation unit l_{0G} and l_{0E} in the ground and excited state. The values of l_{0G} and l_{0E} were similar and approximately equal to 3.3 Å. They were in a fairly good agreement with the expected ones although they were obtained in a simplified way, that is using the molecular orbital theory in its free electron approximation corrected for bond alternation.

Conclusion

The kit of elementary units required to obtain three series of regioregular calibrated gels was prepared: the HT regioregular sexioctylthiophene (L6) and two starshaped molecules made of a benzene ring meta trisubstituted by three L6 or three regioregular (HT) segments L6-L6 (respectively E6a and E12a). The ¹H and ¹³C NMR assignments of the signals of the elementary units and intermediates were made: information concerning their conformation were obtained. Optical properties (UV-vis absorption and fluorescence) of linear and star oligomers were studied and compared. Concerning the fluorescence properties, a linear evolution of the energy of the fluorescence transitions of the linear regioregular oligooctylthiophene with the reverse of thiophene number was demonstrated for the first time. A leveling-off effect with oligooctylthiophene length was also observed by fluorescence for the first time to our knowledge.

We have obtained a first series of calibrated crosslinked systems by chemical condensation of 1,3,5tribromobenzene and regioregular HT sexioctylthiophene. They are related to cross-link ratios r ranging between 0.20 and 2.22. Two high gelation thresholds were observed. They respectively corresponded to two cross-link ratios $0.95 < r_{c1} < 1.00$ and $1.00 < r_{c2} < 1.05$. The two cross-link ratios r_{c1} and r_{c2} were very close one from another. Gelation thresholds related to such high r values presented the advantage allowing the preparation of systems close to the gelation thresholds with accuracy. Nevertheless, the short distance between the two thresholds needed to be increased to obtain a larger series of gels. Therefore the yield of the coupling reaction has to be still more increased. One solution may be to add an unsubstituted thiophene in position Y of the oligomer L6 (Scheme 3) to avoid the steric hindrance due to the octyl chain. This method can also be recommended for the series CG2 and CG3. Nevertheless, we stress the fact that the various sols we have obtained are very interesting for two reasons: First, their structure, easy to study because of their solubility, is closely related to that of the gels; second, these sols are conducting branched polymers, which present an intrinsic potential interest.

Experimental Section

Reagents. All the chemicals were purchased from Aldrich Chemical Co. except the 3-*n*-octylthiophene, which was purchased from LCSO/ESCIL, Université Lyon 1, F-69622 Villeurbanne Cedex.

General Aspects. All manipulations were carried out under a dry oxygen-free argon atmosphere. Trialkyltin chloride and diisopropylamine were weighted and charged in reaction flasks in an argon drybox. Dry THF was distilled under argon from sodium benzophenone ketyl immediately before use. Dry toluene was distilled under argon from calcium chloride. Dry DMF was distilled under reduced pressure from molecular sieves. The solvents were then kept on molecular sieves. HPLC experiments were conducted on a Waters Delta Prep 4000 chromatograph equipped with an absorbance detector tuned at 254 or 400 nm. A Varian 2010 pump was used for the analytical Nucleosil column. Analyses were performed using two cartridges (Nova-Pak C18, 6 μ m, 60 Å, 8 \times 100 mm) or a Nucleosil column (10 μ m, 250 \times 4.6 mm). Preparative runs were performed using three PrepPak cartridges (Delta-Pak C18, 15 μ m, 100 Å, 40 × 100 mm) or a Nucleosil column (10 μ m, 250 \times 21 mm). Column chromatography was performed using Silica (60 Å, 70–200 μ m, 5500 m² g⁻¹) purchased from SDS. Capillary GC analyses were obtained using a Varian Vista 6000 gas chromatograph equipped with a Chrompack capillary column (Cpsil5ČB, $25 \text{ m} \times 0.32 \text{ mm}$, df = 0.11 μ m) and a FID detector. Melting points were measured an Olympus BH2 microscope equipped with a Mettler FP82 hot stage. Onedimensional proton and carbon NMR spectra were recorded on a Brücker AC-200 spectrometer (operating at 200 MHz for the proton and 50 MHz for the carbon) or on an AM-400 spectrometer (operating at 400 MHz for the proton and 100 MHz for the carbon). Two-dimensional spectra were recorded on a Varian U400 spectrometer operating at 400 MHz for the proton and 100 MHz for the carbon. The solvents were purchased from Eurisotop and used as internal references. Chemical shifts (δ) were reported in parts per million (ppm) downfield from trimethylsilane and referred to the solvent (for protons: 7.26 ppm for CHCl₃, 5.32 ppm for CH₂Cl₂, 3.57 and 1.82 ppm for THF; for carbons: 77.7 ppm for CDCl₃ and 53.7 ppm for CD₂Cl₂). The coupling constants only deal with protons unless specified (s = singlet, d = doublet, dd = doublet of doublet, t = triplet). The coupling constants with two isotopes of tin (¹¹⁷Sn and ¹¹⁹Sn) are detailed unless they could not be resolved. The positions of the aromatic hydrogen or carbon atoms were numbered according to the Figures 1 and 2. Positive fast atom bombardment (FAB+) was performed on a VG analytical ZAB-SEQ or a VG masslab TRIO 2 mass spectrometer using *m*-nitrobenzyl alcohol as matrix. Electrospray spectra were performed on a LCQ quadrupole ion trap (Thermoquest) spectrometer using chloroform as solvent. MALDI-TOF spectra were recorded on a Voyager Elite X, Perspective Biosystems using 2,5-dihydroxybenzoic acid as the matrix. Elemental analyses were carried out by the Service Central d'Analyses, CNRS, B. P. 22, 69390 Vernaison, France. UV spectra were recorded on a Perkin-Elmer Lambda 9000 spectrometer using 1-mm path cells and low-concentration solutions $(10^{-4}-10^{-5} \text{ mol } L^{-1})$. Luminescence spectra were recorded using a mercury lamp (365 nm), a H20 Jobin-Yvon monochromator, and GaAs photomultiple. The concentration of the solutions used was $10^{-5}-10^{-6}$ mol l⁻¹.

Preparation of the Linear Monomers and Oligomers. 2-Chloro-3-octyl-5-trimethyltin Thiophene (L1c). A solution of L1a (1.51 g, 6.33 mmol) in 20 mL of dry THF was cooled to -80 °C. Butyllithium, 2M (3.5 mL, $\check{7}$ mmol) was added dropwise. The reaction mixture was allowed to warm to room temperature and then cooled to -80 °C before its transfer via cannula on trimethyltin chloride (1.38 g, 6.95 mmol) cooled at -80 °C. The reaction mixture was allowed to warm to room temperature. The reaction, monitored by GC, was pursued for 30 min and then poured in 200 mL of hexane. The solution was thoroughly washed with water and brine. After drying over sodium sulfate, the solvents were evaporated to give 2.36 g (93%) of a slightly brown oil, purity (GC) > 98%; ¹H NMR $(CD_2Cl_2, 200 \text{ MHz}) \delta$ (ppm) 6.88 (s, 0.8H; d, 0.2H, ${}^3J_{Sn-H} =$ 28.3 Hz; H4), 2.55 (m, 2H), 1.56 (m, 2H), 1.26 (m, 10H), 0.87 (m, 3H), 0.33 (s, 7.2H), 0.33 (d, $^2J_{1175n-H}$ = 55.6 Hz, 0.9H), 0.33 (d, $^2J_{1195n-H}$ = 58.1 Hz, 0.9H); $^{13}\mathrm{C}$ NMR (CDCl₃, 50 MHz) δ (ppm) 141 (C3), 136.7 (C4), 136.7 (C3, d, ${}^{2}J_{\text{Sn-C}} = 24.3$ Hz), 135.4 (C5), 129.9 (C2), 32.6, 30.5, 30.1, 29.9, 28.6, 23.4, 14.8,

2-Trimethyltin-3-octyl Thiophene (L1d). To magnesium turnings (0.205 g, 8.45 mmol) in anhydrous THF (25 mL) heated to maintain a mild reflux was added dropwise L1b (1.5 g, 5.45 mmol). At the end of the addition, the reaction mixture was refluxed for 1 h and then transferred via cannula on trimethyltin chloride at room temperature (1.68 g, 8.45 mmol). The solution was poured in 200 mL of hexane, washed with water and brine, and dried over sodium sulfate. The solvents were evaporated to produce 1.71 g (81%) of a brown oil, purity (GC) > 93%. ¹H NMR (CDCl₃, 200 MHz) δ (ppm) 7.52 (d, ³J = 4.6 Hz, 0.8H; dd, ${}^{3}J = 4.6$ Hz, ${}^{4}J_{Sn-H} = 13.7$ Hz, 0.2H; H5), 7.09 (d, ${}^{3}J = 4.6$ Hz, 0.8H; dd, ${}^{3}J = 4.6$ Hz, ${}^{4}J_{Sn-H} = 8.3$ Hz, 0.2H; H4), 2.62 (m, 2H), 1.58 (m, 2H), 1.28 (m, 10H), 0.88 (m, 3H), 0.37 (s, 7.2H), 0.37 (d, ${}^{2}J_{119Sn-H} = 57.0$ Hz, 0.9H; d, $^{2}J_{117Sn-H} = 54.5$ Hz, 0.9H); ^{13}C NMR (CDCl₃, 50 MHz) δ (ppm) 151.5 (C3), 131.9 (C2), 131.2 (s; d, ${}^{4}J_{\text{Sn-C}} = 21.2$ Hz; C5), 130.0 (s; d, ${}^{3}J_{\text{Sn-C}} = 40.9$ Hz; C4), 33.4, 33.3, 33.1, 32.9, 32.6, 31.0, 30.4, 30.3, 30.0, 23.4, 14.8, 9.5, -6 (s; d, ¹*J*_{Sn-C} = 360 Hz). *2-Tributyltin-3-octyl Thiophene (L1e).* To magnesium turn-

2-Tributyltin-3-octyl Thiophene (**L1e**). To magnesium turnings (0.274 g, 11.3 mmol) in anhydrous THF (25 mL) heated to maintain a mild reflux was added dropwise **L1b** (2.0 g, 7.27 mmol). At the end of the addition, the reaction mixture was refluxed for 1 h and then transferred via cannula on tributyltin chloride (2.25 g, 11.3 mmol). The solution was poured in 200 mL of hexane, washed with water and brine, and dried over sodium sulfate. The crude product was purified by preparative HPLC (Delta-Pak columns) using dichloromethane:acetonitrile mixtures (30:70) as eluents. The solvents were evaporated to produce 3.5 g (79%) of a brown oil, purity (HPLC) > 99%. ¹H NMR (CDCl₃, 200 MHz) δ (ppm) 7.53 (d, ³*J* = 4.8 Hz, 0.8H; dd, ³*J* = 4.6 Hz, ⁴*J*_{Sn-H} = 11 Hz, 0.2H; H5), 7.10 (d, ³*J* = 4.5 Hz, 0.8H; dd, ³*J* = 4.5 Hz, ⁴*J*_{Sn-H} = 8 Hz, 0.2H; H4), 2.9 (m, 2H), 1.7–0.8 (m, 42H).

3,4,4'',4''',4''''-Sexioctyl-5-trimethyltin-5''''-chloro-2,2: 5,2':5''-2''':5'''-2'''':5''''-2''''-sexithiophene (**L6c**). A solution of LDA was prepared before the reaction as follows: 4.5 mL (7.17 mmol) of butyllithium were added dropwise at room temperature to a solution of diisopropylamine (1.1 mL, 7.9 mmol) in 15 mL of THF. The solution was stirred at -40 °C for 40 min.

A solution of L6a (500 mg, 0.416 mmol) in 20 mL of dry THF was cooled to 0 °C. The LDA [1.21 mL (0.458 mmol)] solution previously prepared was added dropwise. The resulting solution turned orange to dark red. The solution was warmed to room temperature. One milliliter (0.502 mmol) of a solution of trimethyltin chloride in dry THF was added. After 1 h, the reaction mixture was poured in 200 mL of hexane. The solution was washed with 200 mL of ammonium chlorine and brine and dried on sodium sulfate. The solvents were evaporated, providing 565 mg (99%) of a red solid, purity (1H NMR) > 95%. ¹H NMR (CDCl₃, 400 MHz) δ (ppm) 6.99 (s, 0.8H; d, ${}^{3}J_{Sn-H} = 27.2$ Hz, 0.2H, H4a), 6.955 and 6.95 (s and s, 1H and 1H, H3c or H3d), 6.94 (s, 1H, H3e), 6.93 (s, 1H, H3b), 6.82 (s, 1H, H3f), 2.73 (m, 8H), 2.71 (m, 2H), 2.57 (m, 2H), 1.68 (m, 12H), 1.28 (m, 60H), 0.88 (m, 18H), 0.38 (s, 7.2H; d, ${}^{2}J_{119Sn-H} = 57.6$ Hz, 0.9H), 0.37 (d, ${}^{2}J_{117Sn-H} = 54.5$ Hz, 0.9H). ¹³C NMR (CDCl₃, 50 MHz) δ (ppm) 141.4, 140.8, 140.6, 140.6, 140.5, 140.4, 139.1, 137.1, 136.9, 135.1, 134.7, 134.7, 134.6, 132.9, 130.9, 130.9, 130.8, 130.5, 129.2, 129.1, 129.1, 127.0, 124.8, 32.6, 31.5, 31.3, 31.2, 31.2, 30.4, 30.3, 30.3, 30.2, 30.1, 30.1, 30.0, 29.9, 28.7, 23.4, 14.8, -5.4; MS (ES) 1365 (M+1), calc. for C₄₂H₆₀S₃: 1364.

3,4,4",4",4"",4""-Sexioctyl-2,2:5,2":5"-2"":5""-2"":5""-2"": sexithiophene (**L6**). A solution of **L6a** (512 mg, 0.425 mmol), a few milligrams of AIBN and tributyltin hydride (457 Fl, 1.7 mmol) in 5 mL of dry THF was refluxed for 10 h. A large excess of *p*-toluene sulfonic acid was added to hydrolyze the byproduct resulting from the chlorine-tributyltin exchange. After 1 h, the reaction mixture was poured in 200 mL of hexane. The solution was thoroughly washed with water and brine and dried over sodium sulfate. The solvents were evaporated and the crude product was purified with HPLC to remove the tin salts and provided 474 mg (95%) of an orange solid, purity (HPLC) > 99%.

3,4,4",4"',4"",4""'-Sexioctyl-5,5""'-bistrimethyltin-2,2:5,2": 5"-2":5"'-2"''-2"'''-sexithiophene (**L6f**). To a red solution of L6 (494 mg, 0.423 mmol) in 20 mL of dry THF cooled at -80 °C, butyllithium (513 μ L, 1.057 mmol) was added dropwise. The solution turned from red to dark red. The solution was allowed to warm to room temperature and then immediately cooled to -80 °C. A solution of trimethyltin chloride in THF [0.91 mL (1.06 mmol)] was added dropwise. At the end of the addition, the solution was warmed to room temperature. The color turned to orange. After 30 min, the reaction mixture was poured in 200 mL of hexane. The solution was thoroughly washed with water and brine and dried over sodium sulfate. The solvents were evaporated, providing 625 mg (99%) of a thick orange oil, purity (HPLC) > 99%; ¹H NMR (CD₂Cl₂, 200 MHz) δ (ppm) 7.15 (s, 0.8H; d, ${}^{4}J_{\text{Sn-H}} = 7.5$ Hz, 0.2 H, H3f), 7.04 (s, 0.8H, H4a), 7.04 (d, ${}^{3}J = 26.9$ Hz, 0.2H, H4a), 7.01 [m, 3H, H3(c-e)], 6.97 (s, 1H, H3b), 2.79 (m, 10H), 2.62 (m, 2H), 1.68 (m, 12H), 1.31 (m, 60H), 0.90 (m, 18H), 0.40 (s, 7.2H; d, ${}^{2}J_{117Sn-H} = 55.6$ Hz, 0.9H; d, ${}^{2}J_{119Sn-H} = 58.1$ Hz, 0.9H), 0.37 (s, 7.2H; d, ${}^{2}J_{117Sn-H} = 55.6$ Hz, 0.9H; d, ${}^{2}J_{119Sn-H} = 58.1$ Hz, 0.9H); ¹³C NMR (CDCl₃, 50 MHz) δ (ppm) 141.3, 140.4, 140.3, 139.8, 139.0, 137.0, 136.5, 134.9, 134.3, 134.0, 133.7, 133.0, 131.7, 131.05, 130.8, 130.5, 129.0, 128.7, 128.6, 33.3, 32.6, 31.3, 29.3, 29.5, 29.8, 23.3, 14.5, -7.7, -8.1; MS (FAB) 1493 (M+1), calc. for $C_{78}H_{126}S_6Sn_2$: 1492.

Preparation of Star Molecules, Intermediates, and Side Reaction Products. 1,3,5-Tris(3-octylthiophene-2-yl)benzene (E1). A solution of L1d (0.340 g, 0.835 mmol) or L1e (0.407 g, 0.797 mmol) and 1,3,5-tribromobenzene (79.7 mg, 0.253 mmol) in 20 mL of dry solvent was carefully degassed. In some experiments, copper (+I) iodide (3 mg, 0.0157 mmol) was added. Catalyst 0.09 equiv was added before the reaction was allowed to warm to the desired temperature. At the end of the reaction, the toluene was evaporated and the crude product filtered on silica gel using hexane as eluent. The solvent was removed and the crude product was purified by preparative HPLC (Delta-Pak columns) using dichloromethane: acetonitrile mixtures (35:65) as eluents providing a colorless oil, purity (HPLC) > 99%; ¹H NMR (CDCl₃, 200 MHz) δ (ppm) 7.46 (s, 3H, Ha2), 7.26 (d, ${}^{3}J$ = 5.1 Hz, 3H, Hb2), 7.00 (d, ${}^{3}J = 5.1$ Hz, 3H, Hb3), 2.73 (m, 6H), 1.64 (m, 6H), 1.25 (m, 30H), 0.85 (m, 9H); 13 C NMR (CDCl₃, 50 MHz) δ (ppm) 139.7 (Cb4), 137.8 (Cb5), 136.0 (Ca1), 130.2 (Cb3), 129.6 (Ca2), 124,6 (Cb2), 32.6, 31.8, 30.45, 30.3, 30.2, 30.0, 29.6, 23.4, 14.8; MS (FAB) 660.1 (M^{C+}), calc. for $C_{42}H_{60}S_3$: 660.4. Anal. (calcd): C, 76.43 (76.30); H, 9.45 (9.15); S, 13.70 (14.55).

1,3,5-Tris(2-chloro-3-octylthiophene-5-yl)benzene (E1a). A solution of L1c (1.27 g, 3.12 mmol) and 1,3,5-tribromobenzene (0.312 g, 0.992 mmol) in 45 mL of dry toluene was carefully degassed. One milliliter of a solution (0.03 mmol mL⁻¹) of Pd(PPh₃)₃ was added and the reaction mixture was allowed to reflux for 3 h. The toluene was then evaporated and the crude product filtered on silica gel using hexane as eluent. The solvent was removed and the crude product was purified by preparative HPLC (Delta-Pak columns) using a dichloromethane:acetonitrile mixture (80:20) as eluent, providing 0.689 g (91%) of a slightly yellow solid, purity (HPLC) > 99%; ¹H NMR (CDCl₃, 200 MHz) δ (ppm) 7.48 (s, 3H, Ha2), 7.08 (s, 3H, Hb4), 2.60 (m, 6H), 1.63 (m, 6H), 1.28 (m, 30H), 0.89 (m, 9H), $^{13}\mathrm{C}$ NMR (CDCl_3, 50 MHz) δ (ppm) 141.2 and 139.9 (Cb3 or Cb5), 135.9 (Ca1), 125.2 (Cb2), 125.1 (Cb4), 122.1 (Ca2), 32.6, 30.4, 30.1, 30.0, 28.9, 23.4, 14.8; MS (FAB) 765.1 (M+1), calc. for C42H57Cl3S3: 764.3. Anal. (calcd): C, 66.5 (65.99); H, 7.61 (7.52); Cl, 13.36 (13.91); S, 12.21 (12.58).

1,3,5-Tris(3-octylthiophene-5-yl)benzene (E1). A mixture of E1a (0.367 g, 0.48 mmol), 10% palladium on charcoal (0.255 g, 0.240 mmol) and triethylamine (1 mL, 7.17 mmol) in 150 mL of ethyl acetate was stirred for 24 h under 50 atm of hydrogen. The reaction mixture was filtered on Celite and washed with 200 mL of a 10% solution of hydrochloric acid, brine, and a saturated solution of sodium carbonate. The crude product was purified by preparative HPLC (Delta-Pak columns) using a dichloromethane:acetonitrile mixture (50:50) as eluent, providing 0.254 g (80%) of a colorless oil, purity (HPLC) > 99%. ¹H NMR (CDCl₃, 200 MHz) δ (ppm) 7.67 (s,

3H, Ha2), 7.24 (d, ${}^{4}J$ = 1.5 Hz, 3H, Hb4), 6.91 (d, ${}^{4}J$ = 1.5 Hz, 3H, Hb2), 2.73 (m, 6H), 1.64 (m, 6H), 1.25 (m, 30H), 0.85 (m, 9H); ${}^{13}C$ NMR (CD₂Cl₂, 50 MHz) δ (ppm) 144.9 and 143.3 (Cb3 and Cb5), 136.2 (Ca1), 125.6 (Cb4), 122.2 (Ca2), 120.4 (Cb2), 32.3, 31.0, 30.9, 29.9, 29.8, 29.7, 23.1, 14.3; MS (FAB) 661.5 (M+1), calc. for C₄₂H₆₀S₃: 660.4. Anal. (calcd): C, 76.39 (76.30); H, 9.26 (9.15); S, 14.76 (14.55).

Star Molecule (E6a). A solution of L6c (560 mg, 0.377 mmol) and 1,3,5-tribromobenzene (37.7 mg, 0.120 mmol) in 30 mL of dry toluene was carefully degassed. The catalyst Pd(PPh₃)₃ (0.06 equiv) was added. After 12 h of stirring under reflux, the solvent was evaporated and the crude product was purified either by column chromatography using silica gel and a mixture of chloroform:hexane (8:92) as eluent or by preparative HPLC (Nucleosil columns) using a mixture of dichloromethane: hexanes (8:92) as eluent. A red solid [353 mg (80%)] was isolated, purity (HPLC) > 99%. Mp: 68 °C; ¹H NMR (CD₂Cl₂, 400 MHz) δ (ppm) 7.68 (s, 3H, Ha2), 7.31 (s, 3H, Hb4), 7.04 (s, 3H, Hc3), 7.00 (s, 3H, Hd3), 6.99 (s, 3H, He3), 6.97 (s, 3H, Hf3), 6.85 (Hg3), 2.77 (m, 24H), 2.71 (m, 6H), 2.57 (m, 6H), 1.69 (m, 36H), 1.29 (m, 180H), 0.89 (m, 54H); ¹³C NMR (CDCl₃, 100 MHz) δ (ppm) 141.4–141.2 (Ca1–Cb3), 140.8–140.6– 140.55-140.5-140.4 [C(c-g)4], 136.0 (Cb5), 134.7-134.6-134.5-134.4 [C(c-f)2], 132.95 (Cg2), 131.5 (Cb2), 131.2-131.1-131.0 [C(c-e)5], 130.5 (Cf5), 129.3 (Cc2), 129.2-129.2 (Cd3 and Ce3), 129.0 (Cf3), 127.6 (Cb4), 127.0 (Cg3), 124.8 (Cg5), 122.1 (Ca2), 32.6, 32.4, 31.4, 31.3, 31.2, 30.4, 30.3, 30.3, 30.2, 30.2, 30.1, 30.1, 30.0, 30.0, 30.0, 29.6, 28.7, 23.4, 23.2, 14.8; MS (MALDI-TOF) 3678.6, calc. for C₂₂₂H₃₂₇S₁₈Cl₃: 3679.0; Anal. (calcd): C, 72.31 (72.47); H, 8.96 (8.96); Cl, 2.82 (2.89); S, 15.22 (15.69).

Star Molecule (**E6**). A mixture of **E6a** (200 mg, 0.054 mmol), palladium on charcoal 10% weight (160 mg, 0.150 mmol), and triethylamine (2 mL, 14.3 mmol) in 150 mL of ethyl acetate was stirred for 5 days at 65 °C under 60 atm of hydrogen. The reaction mixture was filtered on Celite and washed with 200 mL of a 10% solution of hydrochloric acid, brine, and a saturated solution of sodium carbonate. The solvents were evaporated and 187 mg (96%) of a red solid were obtained, purity (¹H NMR) > 95%. ¹H NMR (CDCl₃, 400 MHz) δ (ppm) 7.68 (s, 3H, Ha2), 7.27 (s, 3H, Hb4), 7.04 (s, 3H, Hc3), 6.99–6.98–6.97 [s, 12H, H(d–g)3], 6.90 (d, ⁴J = 1.5 Hz, 3H, Hg5), 2.76 (m, 30H), 2.62 (m, 6H), 1.69 (m, 36H), 1.29 (m, 180H), 0.89 (m, 54H); MS (MALDI-TOF) 3577, calc. for C₂₂₂H₃₂₇S₁₈-Cl₃: 3573.0.

Star Molecule (**E6i**). A solution of **E6** (187 mg, 0.052 mmol) in a mixture of chloroform: acetic acid (66:33) was vigorously stirred. Mercuric acetate (30.2 mg, 0.095 mmol) was added. After 10 min, iodine (43.8 mg, 0.172 mmol) was added. After 5 h, the reaction mixture was poured in 200 mL of hexane. The solution was washed with water, sodium bicarbonate, aqueous sodium thiosulfate, and brine and dried over sodium sulfate. A red solid [210 mg (99%)] was obtained, purity (¹H NMR) > 95%. ¹H NMR (CDCl₃, 400 MHz) δ (ppm) 7.68 (s, 3H, Ha2), 7.27 (s, 3H, Hb4), 7.04 (s, 3H, Hc3), 6.99–6.97–6.95 [s, 9H, H(d–f)3], 6.78 (s, 3H, Hg3); MS (MALDI-TOF) 3956, calc. for C₂₂₂H₃₂₇S₁₈I₃: 3951.

Star Molecule (E12a). A solution of E6i (210 mg, 0.053 mmol) and L6c (240.5 mg, 0.176 mmol) in 25 mL of dry toluene was degassed. Pd(PPh₃)₂ (0.09 equiv) was added. After 12 h of reflux, the solvent was evaporated and the crude product was filtered on silica gel using a mixture of dichloromethane: hexane (10:90) as eluent. A purification by preparative HPLC using the Nucleosil columns and a mixture of dichloromethane: hexane (10:90) as eluent afforded 115 mg (30%) of a purple solid, purity (HPLC) > 99%. Mp: 120 °C; ¹H NMR (THF-D8, 400 MHz) δ (ppm) 7.81 (s, 3H, Ha2), 7.50 (s, 3H, Hb4), 7.15 (s, 3H, Hc4), 7.09 (s, 3H, Hd4), 7.07 [m, 21H, H(e-k)3], 7.05 (s, 3H, Hl3), 6.95 (s, 3H, Hm3); $^{13}\mathrm{C}$ NMR (CDCl₃, 100 MHz) δ (ppm) 141.4-141.3 (Ca1-Cb3), 140.8-140.6-140.4 [C(c-m)4], 136.1 (Cb5), 134.7-134.4 [C(b-l)2], 132.9 (Cm2), 131.5 (Cb2), 131.3-131.2-131.0 (C(c-k)2), 130.6 (Cl5), 129.5 (Cc3), 129.3 [C(d-k)3], 129.1 (Cl3), 127.7 (Cb4), 127.0 (Cm3), 124.8 (Cm5), 122.3 (Ca2), 32.8, 32.6, 32.6, 32.4, 32.1, 31.6, 31.4, 31.3, 31.2, 30.9, 30.4, 30.35, 30.3, 30.2, 30.15, 30.1, 30.05, 30.0, 29.95, 29.9,

27.7, 23.5, 23.4, 23.2, 14.95, 14.8; MS (MALDI-TOF) 7175, calc. for $C_{438}H_{651}S_{36}Cl_3$: 7177; Anal. (calcd): C, 72.38 (73.29); H, 9.19 (9.14); Cl, 1.74 (1.48); S, 15.20 (16.08).

Preparation of Gels. A solution of **L6f** and 1,3,5 tribromobenzene in 15 mL of toluene was carefully degassed. Pd(PPh₃)₂ (0.09 equiv) was added. The reaction mixture was allowed to reflux for 1 day without stirring. Then 0.045 equiv of Pd₂(dba)₃-chloroform adduct in solution in degassed THF were added. After another day of refluxing, the solvent was evaporated and the crude product was washed with hot methanol before being extracted in a Soxhlet apparatus with chloroform for 3 days. The chloroform was evaporated to lead to a red solid (the sol), and a red solid was recovered in the cartridge (the gel).

Intermediate Molecules and Byproducts. *Homocoupling Product (3,3'-Dioctyl-2,2'-bithiophene)*. This product was isolated from the purification of **E'1**. ¹H NMR (CDCl₃, 200 MHz) δ (ppm) 7.28 (d, ³*J* = 5.1 Hz, 2H), 6.96 (d, ³*J* = 5.1 Hz, 2H), 2.49 (m, 4H), 1.55 (m, 4H), 1.23 (m, 20H), 0.86 (m, 6H); MS (FAB) 390.3 (M^{C+}), calc. for C₂₄H₃₈S₂: 390.

1-(3-octylthiophene-2-yl)-3,5-dibromo benzene (*E* 1.1). E'1.1 was obtained from the synthesis of E'1 when the reaction stopped spontaneously before completion. ¹H NMR (CDCl₃, 200 MHz) δ (ppm) 7.53 (d, ⁴*J* = 1.6 Hz, 2H, Ha2 and Ha6), 7.42 (t, ⁴*J* = 1.7 Hz, 1H, Ha4), 7.26 (d, ³*J* = 5.1 Hz, 1H, Hb2), 6.98 (d, ³*J* = 5.1 Hz, 1H, Hb3), 2.68 (m, 2H), 1.58 (m, 2H), 1.25 (m, 10H), 0.87 (m, 3H); MS (FAB) 430.0 (M^{C+}), calc. for C₁₈H₂₂S₁-Br₂: 430.0.

1,3-Bis(3-octylthiophene-2-yl)-5-bromobenzene (**E**1.2). **E**'1.2 was obtained from the synthesis of **E**'1 when the reaction stopped spontaneously before completion. ¹H NMR (CD₂Cl₂, 200 MHz) δ (ppm) 7.62 (t, ⁴*J* = 1.7 Hz, 1H, Ha2), 7.50 (d, ⁴*J* = 1.7 Hz, 2H, Ha4 and Ha6), 7.26 (d, ³*J* = 5.1 Hz, 2H, Hb2), 6.97 (d, ³*J* = 5.1 Hz, 2H, Hb3), 2.62 (m, 4H), 1.59 (m, 4H), 1.25 (m, 20H), 0.87 (m, 6H); MS (FAB) 545.2 (M-1), calc. for C₃₀H₄₁S₂Br: 546.2.

1,3-Bis(3-octylthiophene-2-yl)-5-methylbenzene (*E 1.2g).* This byproduct was obtained from the purification of **E'1**. ¹H NMR (CDCl₃, 200 MHz) δ (ppm) 7.30 (m, 1H, Ha2), 7.24 (d, ³*J* = 5.4 Hz, 2H, Hb2), 7.21 (m, 2H, Ha4 and Ha6), 6.99 (d, ³*J* = 5.4 Hz, 2H, Hb3), 2.68 (m, 4H), 1.58 (m, 4H), 1.25 (m, 20H), 0.87 (m, 6H); MS (FAB) 481.4 (M+1), calc. for C₃₁H₄₄S₂: 480.3.

1,3-Bis(3-octylthiophene-2-yl)-5-phenylbenzene (**E 1.2h**). This byproduct was obtained from the purification of **E'1.** MS (FAB) 542.3 (M^{C+}), calc. for $C_{36}H_{46}S_2$: 542.5.

Intermediate Molecules (**E6a.1** and **E6a.2**). These molecules were obtained as described for **E6a** using 1.5 equiv of **L6c** for 1 equiv of tribromobenzene. The crude product (a mixture of **E6a**, **E6a.1**, and **E6a.2**) was purified by HPLC (Nucleosil columns) using a mixture of dichloromethane:hexanes (8:92) as eluent. **E6a.1**: ¹H NMR (CDCl₃, 200 MHz) δ (ppm) 7.64 (d, ${}^{4}J = 1.6$ Hz, 2H), 7.54 (t, ${}^{4}J = 1.7$ Hz, 1H), 7.16 (s, 1H), 6.99 (s, 1H), 6.97 (s, 1H), 6.96 (s, 1H), 6.94 (s, 1H), 6.82 (s, 1H), 2.79 (m, 20H), 2.57 (m, 4H), 1.69 (m, 24H), 1.28 (m, 120H), 0.88 (m, 36H); MS (FAB) 1436 (M^{C+}), calc. for C₇₈H₁₁₁S₆Br₂Cl: 1436. **E6a.2**: ¹H NMR (CDCl₃, 200 MHz) δ (ppm) 7.67 (m, 1H), 7.62 (m, 2H), 7.21 (s, 2H), 7.02 (s, 2H), 6.98 (s, 2H), 6.97 (s, 2H), 6.95 (s, 2H), 6.82 (s, 2H), 2.80 (m, 20H), 2.57 (m, 4H), 1.69 (m, 24H), 1.28 (m, 120H), 0.88 (m, 36H); MS (MALDI-TOF) 2557, calc. for C₁₅₀H₂₁₉S₁₂BrCl₂: 2556.

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